

Safety Data Sheet

according to 1907/2006/EC, Article 31

Printing date 04.08.2015

Version number 1

Revision: 04.08.2015

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Citric Acid monohydrate

CAS number:

5949-29-1

EC number:

201-069-1

REACH registration number: 01-2119457026-42-0022

1.2 Relevant identified uses of the substance or mixture and uses advised against

Application of the substance / the preparation:

Intermediate

Formulation

Detergents and cleaning products

Agricultural applications

Personal care products

Paper industry

Construction products

Polymers and plastics

Oil industry

Textile industry

Paints and coatings

Photography products

Laboratory reagents

Water treatment

Treatment of metal surfaces

Medical devices

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:

LAIWU TAIHE BIOCHEMISTRY CO.LTD

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1.4 Emergency telephone number:

NHS Direct: 111 (England and Scotland), 0845 46 47 (Wales).

Ireland - National Poisons Information Centre: +353 1 8379964.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Eye Irrit. 2 H319 Causes serious eye irritation.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

The substance is classified and labelled according to the CLP regulation.

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Trade name: Citric Acid monohydrate**Hazard pictograms:**

GHS07

Signal word: Warning**Hazard statements:**

H319 Causes serious eye irritation.

Precautionary statements:

P264 Wash thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/attention.

2.3 Other hazards**Results of PBT and vPvB assessment****PBT:** No PBT.**vPvB:** No vPvB.**SECTION 3: Composition/information on ingredients****3.1 Substances****CAS Number. Description.**

5949-29-1 Citric Acid monohydrate

Identification number(s)**EC number:** 201-069-1**SECTION 4: First aid measures****4.1 Description of first aid measures****After inhalation:** Move patient to fresh air, if symptoms persist consult a doctor.**After skin contact:** If skin irritation continues, consult a doctor.**After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing:

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; call for medical help immediately.

4.2 Most important symptoms and effects, both acute and delayed

Serious eye damage/eye irritation: Eye Irrit. 2

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures**5.1 Extinguishing media****Suitable extinguishing agents:**CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.**5.2 Special hazards arising from the substance or mixture**Carbon dioxide (CO₂)

Carbon monoxide (CO)

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Trade name: Citric Acid monohydrate**5.3 Advice for firefighters****Protective equipment:**

Wear fully protective suit.

Wear self-contained respiratory protective device.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment.

Ensure adequate ventilation.

Wear eye protection. Avoid contact with skin and eyes.

6.2 Environmental precautions

Do not allow to enter sewers/ surface or ground water.

No special measures required.

Prevent further leakage or spillage if safe to do so.

6.3 Methods and material for containment and cleaning up

Send for recovery or disposal in suitable receptacles.

Retrieve the product by mechanical means.

Dispose contaminated material as waste according to item 13.

Pick up and transfer to properly labelled containers. After cleaning, flush away traces with water.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage**7.1 Precautions for safe handling**

Avoid breathing vapours.

Do not get in eyes, on skin, or on clothing.

Use only in well ventilated areas.

Provide suction extractors if dust is formed.

Do not inhale dust / smoke / mist.

Information about fire - and explosion protection: No special measures required.**7.2 Conditions for safe storage, including any incompatibilities****Requirements to be met by storerooms and receptacles:**

Store in a cool and dry place.

Provide ventilation for receptacles.

Store only in the original receptacle.

Information about storage in one common storage facility: Store away from oxidising agents.**Further information about storage conditions:** Keep container tightly sealed.**7.3 Specific end use(s):** No further relevant information available.**SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Ingredients with limit values that require monitoring at the workplace:** Not required.**PNECs****Citric Acid monohydrate**

PNEC	0.44 mg/L (Water (Freshwater))
	0.044 mg/L (Water (Marine Water))
	3.46 mg/kg sedim. dw (Sediment (Marine Water))
	34.6 mg/kg sedim. dw (Sediment (Freshwater))

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	33.1 mg/kg soil dw (Soil) >1000 mg/L (Sewage Treatment Plant (STP))
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Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

Personal protective equipment

General protective and hygienic measures:

Do not eat, drink, smoke or sniff while working.
 Keep away from foodstuffs, beverages and feed.
 Immediately remove all soiled and contaminated clothing
 Wash hands before breaks and at the end of work.
 Avoid contact with the eyes.
 Avoid contact with the eyes and skin.

Respiratory protection: Suitable respiratory protective device recommended.**Protection of hands:**

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
 Due to missing tests no recommendation to the glove material can be given for the product/the preparation/
 the chemical mixture.
 Select the glove material based on a consideration of the penetration times, rates of diffusion and the
 degradation.

Material of gloves:

Rubber, PVC or neoprene gloves recommended.
 The selection of the suitable gloves does not only depend on the material, but also on further marks of
 quality and varies from manufacturer to manufacturer.

Penetration time of glove material:

The determined penetration times according to EN 374 part III are not performed under practical
 conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is
 recommended.

The exact break through time must be determined by the manufacturer of the protective gloves.

Eye protection:

Tightly sealed goggles (EN 166).

Body protection: Protective work clothing.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Appearance:

Form: Solid.
Crystalline

Colour: White.

Odour: Odourless.**Odour threshold:** Not determined.**pH-value (100 g/l) :** 1.7**Melting point/Melting range:** 153 °C**Boiling point/Boiling range:** Decomposes before boiling**Flash point:** Not applicable.**Flammability (solid, gaseous):** Product is not flammable.

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Ignition temperature:	Not applicable.
Decomposition temperature:	Not determined.
Danger of explosion:	Product does not present an explosion hazard.
Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
Oxidising properties	None.
Vapour pressure at 25 °C:	2.21*10 ⁻⁶ Pa
Density:	Not determined.
Relative density at 20 °C	1.665
Vapour density	Not applicable.
Evaporation rate	Not applicable.
Solubility in / Miscibility with	
Water at 20 °C:	590 g/l
Alcohols:	Partly soluble.
Partition coefficient (n-octanol/water):	-0.2 to -1.8 log POW
Viscosity:	
Dynamic:	Not applicable.
Kinematic:	Not applicable.
9.2 Other information	No further relevant information available.

SECTION 10: Stability and reactivity

10.1 Reactivity No data available.**10.2 Chemical stability****Thermal decomposition / conditions to be avoided:**

Stable up to melting point.

Keep away from heat and direct sunlight.

10.3 Possibility of hazardous reactions Reacts with alkali (lyes).**10.4 Conditions to avoid** Strong oxidizing agents.**10.5 Incompatible materials**

Protect from moisture.

Avoid strong oxidants, strong alkalis and strong acids.

Sodium nitrite, potassium nitrite

10.6 Hazardous decomposition products

Carbon dioxide

Carbon monoxide

SECTION 11: Toxicological information

11.1 Information on toxicological effects**Acute toxicity****LD/LC50 values:****Citric Acid monohydrate**

Oral LD50 5400 mg/Kg bw (Mouse) (OECD 401)

Dermal LD50 >2000 mg/Kg bw (rat) (OECD 402)

Primary irritant effect:**Skin corrosion/irritation:** Based on available data, the classification criteria are not met.

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Trade name: Citric Acid monohydrate**Serious eye damage/irritation:**

Causes serious eye irritation.

Respiratory or skin sensitisation: Based on available data, the classification criteria are not met.**CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction):****Germ cell mutagenicity:** Based on available data, the classification criteria are not met.**Carcinogenicity:** Based on available data, the classification criteria are not met.**Reproductive toxicity:** Based on available data, the classification criteria are not met.**STOT-single exposure:** Based on available data, the classification criteria are not met.**STOT-repeated exposure:** Based on available data, the classification criteria are not met.**Aspiration hazard:** Based on available data, the classification criteria are not met.**SECTION 12: Ecological information****12.1 Toxicity****Aquatic toxicity:****Citric Acid monohydrate**

LC50/24h 1535 mg/L (Daphnia Magna)

LC50/48h 440 mg/L (Fish) (OECD 203)

NOEC 425 mg/L (Algae)

12.2 Persistence and degradability Easily biodegradable**12.3 Bioaccumulative potential** Does not accumulate in organisms.**12.4 Mobility in soil** pKa: 3.13, 4.76 and 6.4 at 25 °C**General notes:**Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.**12.5 Results of PBT and vPvB assessment****PBT:** No PBT.**vPvB:** No vPvB.**12.6 Other adverse effects** No further relevant information available.**SECTION 13: Disposal considerations****13.1 Waste treatment methods****Recommendation:** Do not allow product to reach sewage system.**Uncleaned packaging****Recommendation:**

Disposal must be made according to official regulations.

Packaging that may not be cleansed must be disposed of in the same manner as the product.

SECTION 14: Transport information**14.1 UN Number**

ADR, ADN, IMDG, IATA Not applicable.

14.2 UN proper shipping name

ADR, ADN, IMDG, IATA Not applicable.

14.3 Transport hazard class(es)ADR, ADN, IMDG, IATA
Class Not applicable.**14.4 Packing group**

ADR, IMDG, IATA Not applicable.

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Trade name: Citric Acid monohydrate**14.5 Environmental hazards****Marine pollutant:** No**14.6 Special precautions for user** Not applicable.**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

This safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

15.2 Chemical safety assessment A Chemical Safety Assessment has been carried out.**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

Eye Irrit. 2: Serious eye damage/eye irritation, Hazard Category 2

Annexes

Exposure scenarios and Use Descriptors

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1. Intermediate
2. Formulation
3. Personal care products
4. Detergent and cleaning products
5. Paper industry
6. Construction products
7. Polymers and plastics
8. Oil industry
9. Paints and coatings
10. Photography products
11. Textile industry
12. Laboratory reagents
13. Water treatment
14. Treatment of metal surfaces
15. Agricultural applications
16. Medical devices

1. Exposure Scenario	
Use of citric acid as an intermediate. Industrial	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	03. Industrial uses: Uses of substances as such or in preparations/mixtures industrial sites
	09. Manufacture of fine chemicals
Chemical product category (PC):	19. Intermediate
Process category (PROC):	01. Use in closed process, no likelihood of exposure
	02. Use in closed, continuous process with occasional controlled exposure
	04. Use in batch and other process (synthesis) where opportunity for exposure arises
	08b. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
Article Categories [AC]:	Not applicable
Environmental release category (ERC):	06a. Industrial use resulting in manufacture of another substance (use of intermediates)
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills. Minimise manual handling.
Engineering control measures:	Local exhaust ventilation. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Ensure eyewash and showers are in the proximity to

	workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area, good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Not applicable
Concentration of substance in preparation / mixture or article:	Users to specify
Service life of substances in articles:	Users to specify
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated. Precautions against dust explosion and irritation caused by dust inhalation.
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Not applicable
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Use of PPE will to minimise handling and contact.
Consumers:	Not applicable
Method:	Not known
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

2. Exposure Scenario	
Use of citric acid formulation into preparations/mixtures –industrial	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	03. Industrial uses: Uses of substances as such or in preparations/mixtures at industrial sites
	10. Formulation [mixing] of preparations and/or re-packaging (excluding alloys)
	05. Manufacture of textiles, leather, fur
	13. Manufacture of other non-metallic mineral products, e.g. plasters, cement
	20. Health services
Chemical product category (PC):	0. Other
	01 Adhesives, sealants
	03. Air care products
	09a. Coatings and paints, thinners, paint removers
	09b. Fillers, putties, plasters, modelling clay
	12. Fertilizers
	18. Ink and toners
	30. Photo-chemicals.
	31. Polishes and wax blends
	35. Washing and cleaning products (including solvent based products)
	39. Cosmetics, personal care products

Process category (PROC):	01. Use in closed process, no likelihood of exposure
	02. Use in closed, continuous process with occasional controlled exposure
	03. Use in closed batch process (synthesis or formulation)
	04. Use in batch and other process (synthesis) where opportunity for exposure arises
	05. Mixing or blending in batch processes for formulation of preparations/mixtures and articles (multistage and/or significant contact)
	07. Industrial spraying
	08a. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
	08b. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
	09. Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
	13. Treatment of articles by dipping and pouring
	14. Production of preparations/mixtures or articles by tableting, compression, extrusion, pelletisation
	15. Use as laboratory reagent
	19. Hand-mixing with intimate contact and only PPE available
Article Categories [AC]:	Not applicable
Environmental release category (ERC):	01. Manufacture of substances
	02. Formulation of preparations/mixtures
	03. Formulation in materials
	04. Industrial use of processing aids in processes and products, not becoming part of articles
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills. Minimise manual handling.
Engineering control measures:	Local exhaust ventilation. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Industrial professional - ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area, good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Users to specify
Service life of substances in articles:	Users to specify
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated. Precautions against dust explosion and irritation caused by dust inhalation.
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.

7. Consumer use:	Not applicable
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Use of PPE will to minimise handling and contact.
Consumers:	Not applicable
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCS followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

3. Exposure Scenario	
Use of citric acid in personal care products. Industrial, professional and consumer users.	
Use is treated as exempt from REACH in respect of human health, formulation is also covered under Citric acid -formulation	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	20. Health services
	21. Consumer uses: Private households (= general public = consumers)
	22. Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Chemical product category (PC):	02. Adsorbents
	03. Air care products
Process category (PROC):	10. Roller application or brushing
	11. Non industrial spraying
	19. Hand-mixing with intimate contact and only PPE available
Article Categories [AC]:	08. Paper articles
Environmental release category (ERC):	08a. Wide dispersive indoor use of processing aids in open systems
	11a. Wide dispersive indoor use of long-life articles and materials with low release
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills.
Engineering control measures:	Keep area well ventilated. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Industrial & professional - ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area, good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid

5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Users to specify
Service life of substances in articles:	Users to specify
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Good hygiene and housekeeping
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Long term exposure during application. Use of PPE will to minimise handling and contact.
Consumers:	Long term exposure to low concentrations during application/use.
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

4. Exposure Scenario	
Use of citric acid in detergents and cleaning products. Industrial, professional and consumer users	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	03. Industrial uses: Uses of substances as such or in preparations/mixtures at industrial sites 21 Consumer uses: Private households (= general public = consumers) 22 Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Chemical product category (PC):	03. Air care products 28. Perfumes, fragrances 31. Polishes and wax blends 35. Washing and cleaning products (including solvent based products) 36. Water softeners 37. Water treatment chemicals
Process category (PROC):	01. Use in closed process, no likelihood of exposure 02. Use in closed, continuous process with occasional controlled exposure 04 Use in batch and other process (synthesis) where opportunity for exposure arises 05. Mixing or blending in batch processes for formulation of preparations/mixtures/mixtures and articles (multistage and/or significant contact) 07. Industrial spraying 08a. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities 08b. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities 09. Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

	10. Roller application or brushing
	11. Non industrial spraying
	13. Treatment of articles by dipping and pouring
	19. Hand-mixing with intimate contact and only PPE available
Article Categories [AC]:	08. Paper articles
Environmental release category (ERC):	02. Formulation of preparations/mixtures
	04. Industrial use of processing aids in processes and products, not becoming part of articles
	08a. Wide dispersive indoor use of processing aids in open systems
	8d. Wide dispersive outdoor use of processing aids in open systems
	09a. Wide dispersive indoor use of substances in closed systems
	09b. Wide dispersive outdoor use of substances in closed systems
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills.
Engineering control measures:	Keep area well ventilated. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Industrial professional - ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area, good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Formulators information
Service life of substances in articles:	In use 2 to 12 months
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Good hygiene and housekeeping
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Short term during formulation. Long term exposure during application. Use of PPE will to minimise handling and contact.
Consumers:	Long term exposure to low concentrations during application/use
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS

Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals
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5. Exposure Scenario	
Use of citric acid in paper industry. Industrial	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	03. Industrial uses: Uses of substances as such or in preparations/mixtures industrial sites 06a. Manufacture of pulp, paper and paper products
Chemical product category (PC):	26. Paper and board dye, finishing and impregnation products: including bleaches and other processing aids
Process category (PROC):	05. Mixing or blending in batch processes for formulation of preparations/mixtures/mixtures and articles (multistage and/or significant contact) 8a. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities.
Article Categories [AC]:	Not applicable
Environmental release category (ERC):	04. Industrial use of processing aids in processes and products, not becoming part of articles
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills.
Engineering control measures:	Keep area well ventilated. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area, good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Users to specify
Service life of substances in articles:	Users to specify
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated.
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Not applicable
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Long term exposure during application. Use of PPE will to minimise handling and contact.
Consumers:	Not applicable
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected

Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

6. Exposure Scenario	
Use of citric acid in construction products. Industrial, professional and consumer	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	02. Mining, (without offshore industries)
	03. Industrial uses: Uses of substances as such or in preparations/mixtures industrial sites
	10. Formulation [mixing] of preparations and/or re-packaging (excluding alloys)
	19. Building and construction work
	21. Consumer uses: Private households (= general public = consumers)
	22 .Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Chemical product category (PC):	0. Other
Process category (PROC):	02. Use in closed, continuous process with occasional controlled exposure
	04. Use in batch and other process (synthesis) where opportunity for exposure arises
	05. Mixing or blending in batch processes for formulation of preparations/mixtures and articles (multistage and/or significant contact)
	07. Industrial spraying
	08a. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
	08b. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
	10. Roller application or brushing
	11. Non industrial spraying
	13. Treatment of articles by dipping and pouring
	14. Production of preparations/mixtures or articles by tableting, compression, extrusion, pelletisation
	19. Hand-mixing with intimate contact and only PPE available
	21. Low energy manipulation of substances bound in materials and/or articles
	24. High (mechanical) energy work-up of substances bound in materials and/or articles
Article Categories [AC]:	04. Stone, plaster, cement, glass and ceramic articles
Environmental release category (ERC):	05. Industrial use resulting in inclusion into or onto a matrix
	08c. Wide dispersive indoor use resulting in inclusion into or onto a matrix
	08f. Wide dispersive outdoor use resulting in inclusion into or onto a matrix
	10a. Wide dispersive outdoor use of long-life articles and materials with low release
	10b. Wide dispersive outdoor use of long-life articles and materials with high or in-tended release (including abrasive processing)
	11a. Wide dispersive indoor use of long-life articles and materials with low release
	11b. Wide dispersive indoor use of long-life articles and materials with high or intended release (including abrasive processing)
	12a. Industrial processing of articles with abrasive techniques (low release)
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify

Other operational conditions of use:	Avoid splashes and spills.
Engineering control measures:	Keep area well ventilated. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Industrial/professional, ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area, good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Users to specify
Service life of substances in articles:	Users to specify
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Good hygiene and housekeeping
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Long term exposure during application.
Consumers:	Long term exposure to low concentrations during application/use.
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

7. Exposure Scenario	
Use of citric acid Polymers and plastics. Industrial	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	03. Industrial uses: Uses of substances as such or in preparations/mixtures at industrial sites
Chemical product category (PC):	32. Polymer preparations and compounds
Process category (PROC):	03. Use in closed batch process (synthesis or formulation)
	05. Mixing or blending in batch processes for formulation of preparations/mixtures and articles (multistage and/or significant contact)
	08a. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
	08b. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
Article Categories [AC]:	Not applicable
Environmental release category (ERC):	06b. Industrial use of reactive processing aids

3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills. Minimise manual handling.
Engineering control measures:	Local exhaust ventilation. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Industrial professional - ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area, good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Users to specify
Service life of substances in articles:	Users to specify
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated. Precautions against dust explosion and irritation caused by dust inhalation.
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Not applicable
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Long term exposure during application. Use of PPE will to minimise handling and contact.
Consumers:	Not applicable
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

8. Exposure Scenario	
Use of citric acid in oil industry. Industrial.	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	02. Offshore industries
	03. Industrial uses: Uses of substances as such or in preparations/mixtures industrial sites
Chemical product category (PC):	20. Products such as ph-regulators, flocculants, precipitants, neutralization agents

	40. Other
Process category (PROC):	03. Use in closed batch process (synthesis or formulation)
	04. Use in batch and other process (synthesis) where opportunity for exposure arises
	05. Mixing or blending in batch processes for formulation of preparations/mixtures and articles (multistage and/or significant contact)
	08a. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
	08b. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
Article Categories [AC]:	Not applicable
Environmental release category (ERC):	8d. Wide dispersive outdoor use of processing aids in open systems
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills.
Engineering control measures:	Keep area well ventilated. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Industrial/professional, ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area, good personal hygiene, staff training and management/supervision are in place
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Users to specify
Service life of substances in articles:	Users to specify
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Not applicable
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Long term exposure during application. Use of PPE will to minimise handling and contact.
Consumers:	Not applicable
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCS followed. Ensure staff and workers receive adequate training with regular updates in the

	handling of chemicals
9. Exposure Scenario	
Use of citric acid in paints and coatings. Industrial, professional and consumer users	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	03. Industrial uses: Uses of substances as such or in preparations/mixtures at industrial sites
	17. General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment
	18. Manufacture of furniture
	19. Building and construction work
	21. Consumer uses: Private households (= general public = consumers)
	22. Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Chemical product category (PC):	09a. Coatings and paints, thinners, paint removers
	9b. Fillers, putties, plasters, modelling clay
	18. Ink and toners
	34. Textile dyes, finishing and impregnating products; including bleaches and other processing aids
Process category (PROC):	07. Industrial spraying
	08a. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at nondedicated facilities
	08b. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
	10. Roller application or brushing
	11. Non industrial spraying
	19. Hand-mixing with intimate contact and only PPE available
	24. High (mechanical) energy work-up of substances bound in materials and/or articles
Article Categories [AC]:	04. Stone, plaster, cement, glass and ceramic articles
	11. Wood articles
Environmental release category (ERC):	05. Industrial use resulting in inclusion into or onto a matrix
	08c. Wide dispersive indoor use resulting in inclusion into or onto a matrix
	08f. Wide dispersive outdoor use resulting in inclusion into or onto a matrix
	10a. Wide dispersive outdoor use of long-life articles and materials with low release
	10b. Wide dispersive outdoor use of long-life articles and materials with high or in-tended release (including abrasive processing)
	11a. Wide dispersive indoor use of long-life articles and materials with low release
	11b. Wide dispersive indoor use of long-life articles and materials with high or intended release (including abrasive processing)
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills.
Engineering control measures:	Keep area well ventilated. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Industrial professional - ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area, good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	

Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Formulators information
Service life of substances in articles:	
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Good hygiene and housekeeping
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Short term during formulation. Long term exposure during application. Use of PPE will to minimise handling and contact.
Consumers:	Exposure to low concentrations during application/use
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

10. Exposure Scenario	
Use of citric acid in photography products. Professional and consumer users	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	03. Industrial uses: Uses of substances as such or in preparations/mixtures at industrial sites
	20. Health services
	21. Consumer uses: Private households (= general public = consumers)
	22. Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Chemical product category (PC):	30. Photo-chemicals
Process category (PROC):	05. Mixing or blending in batch processes for formulation of preparations/mixtures and articles (multistage and/or significant contact)
	13. Treatment of articles by dipping and pouring
Article Categories [AC]:	Not applicable
Environmental release category (ERC):	08a Wide dispersive indoor use of processing aids in open systems
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills.
Engineering control measures:	Keep area well ventilated. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves

Eye protection:	Wear safety goggles or face shield. Professional - ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area, good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Formulators information
Service life of substances in articles:	
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Good hygiene and housekeeping
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Short term during formulation. Long term exposure during application
Consumers:	Exposure to low concentrations during application/use
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

11. Exposure Scenario	
Use of citric acid in textiles. Industrial	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	03. Industrial uses: Uses of substances as such or in preparations/mixtures industrial sites 05. Manufacture of textiles, leather, fur
Chemical product category (PC):	20. Products such as ph-regulators, flocculants, precipitants, neutralization agents 23. Leather tanning, dye, finishing, impregnation and care products 24. Lubricants, greases, release products
Process category (PROC):	08a. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities 08b. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities 10. Roller application or brushing 13. Treatment of articles by dipping and pouring 22. Potentially closed processing operations with minerals/metals at elevated temperature
Article Categories [AC]:	05. Fabrics, textiles and apparel 06. Leather articles

Environmental release category (ERC):	04. Industrial use of processing aids in processes and products, not becoming part of articles
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills.
Engineering control measures:	Keep area well ventilated. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area, good personal hygiene, staff training and Management/ supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Users to specify
Service life of substances in articles:	Users to specify
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Not applicable
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Long term exposure during application. Use of PPE will to minimise handling and contact.
Consumers:	Not applicable
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the Esds
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

12. Exposure Scenario
Use of citric acid in laboratory agents. Industrial users
2. Processes and activities covered by the exposure scenario

Sector of end use (SU):	03. Industrial uses: Uses of substances as such or in preparations/mixtures at industrial sites
Chemical product category (PC):	04. Anti-Freeze and de-icing products
	16. Heat transfer fluids
	20. Products such as ph-regulators, flocculants, precipitants, neutralization agents
	37. Water treatment chemicals
Process category (PROC):	01. Use in closed process, no likelihood of exposure
	02. Use in closed, continuous process with occasional controlled exposure
	03. Use in closed batch process (synthesis or formulation)
	04. Use in batch and other process (synthesis) where opportunity for exposure arises
	08a. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
Article Categories [AC]:	Not applicable
Environmental release category (ERC):	04. Industrial use of processing aids in processes and products, not becoming part of articles
	07. Industrial use of sub-stances in closed systems
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills.
Engineering control measures:	Keep area well ventilated. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area; good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Formulators information
Service life of substances in articles:	
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Not applicable
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Short term during formulation. Long term exposure during application. Use of PPE will to minimise handling and contact.
Consumers:	Not applicable
Method:	Not applicable
Exposure estimation:	Not known

Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

13. Exposure Scenario	
Use of citric acid in water treatment. Industrial	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	03. Industrial uses: Uses of substances as such or in preparations/mixtures at industrial sites
	14. Manufacture of basic metals, including alloys
	15. Manufacture of fabricated metal products, except machinery and equipment
	16. Manufacture of computer, electronic and optical products, electrical equipment
	17. General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment
Chemical product category (PC):	04. Anti-Freeze and de-icing products
	07. Base metals and alloys
	14. Metal surface treatment products, including galvanic and electroplating products
	16. Heat transfer fluids
	17. Hydraulic fluids
	20. Products such as ph-regulators, flocculants, precipitants, neutralization agents
	25. Metal working fluids
	26. Paper and board dye, finishing and impregnation products: including bleaches and other processing aids
	35. Washing and cleaning products (including solvent based products)
	37. Water treatment chemicals
Process category (PROC):	01. Use in closed process, no likelihood of exposure
	02. Use in closed, continuous process with occasional controlled exposure
	03. Use in closed batch process (synthesis or formulation)
	04. Use in batch and other process (synthesis) where opportunity for exposure arises
	07. Industrial spraying
	08a. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
	08b. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
	09. Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
	10. Roller application or brushing
	13. Treatment of articles by dipping and pouring
	18. Greasing at high energy conditions
	20. Heat and pressure transfer fluids in dispersive, professional use but closed systems
	25. Other hot work operations with metals
Article Categories [AC]:	Not applicable
Environmental release category (ERC):	04. Industrial use of processing aids in processes and products, not becoming part of articles

	07. Industrial use of sub-stances in closed systems
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills. Minimise manual handling.
Engineering control measures:	Local exhaust ventilation. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area; good personal hygiene, staff training and management/ supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Users to specify
Service life of substances in articles:	Users to specify
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated. Precautions against dust explosion and irritation caused by dust inhalation.
Environmental Exposure Controls:	Avoid dispersal of spilled material and run off and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Not applicable
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Use of PPE will to minimise handling and contact.
Consumers:	Not applicable
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

14. Exposure Scenario
1. Use of citric acid in treatment of metals & surfaces. Industrial
2. Processes and activities covered by the exposure scenario

Sector of end use (SU):	03. Industrial uses: Uses of substances as such or in preparations/mixtures at industrial sites
	14. Manufacture of basic metals, including alloys
	15. Manufacture of fabricated metal products, except machinery and equipment
	16. Manufacture of computer, electronic and optical products, electrical equipment
	17. General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment
Chemical product category (PC):	07. Base metals and alloys
	14. Metal surface treatment products, including galvanic and electroplating products
	25. Metal working fluids
	31. Polishes and wax blends
	35. Washing and cleaning products (including solvent based products)
Process category (PROC):	02. Use in closed, continuous process with occasional controlled exposure
	03. Use in closed batch process (synthesis or formulation)
	04. Use in batch and other process (synthesis) where opportunity for exposure arises
	07. Industrial spraying
	08a. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
	08b. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
	09. Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
	10. Roller application or brushing
	13. Treatment of articles by dipping and pouring
	17. Lubrication at high energy conditions and in partly open process
	18. Greasing at high energy conditions
	23. Open processing and transfer operations with minerals/metals at elevated temperature
Article Categories [AC]:	Not applicable
Environmental release category (ERC):	04. Industrial use of processing aids in processes and products, not becoming part of articles
	06b. Industrial use of reactive processing aids
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene.
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills. Minimise manual handling.
Engineering control measures:	Local exhaust ventilation. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area; good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.

Concentration of substance in preparation / mixture or article:	Users to specify
Service life of substances in articles:	Users to specify
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated. Precautions against dust explosion and irritation caused by dust inhalation.
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Not applicable
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Short term exposure during application. Use of PPE will to minimise handling and contact.
Consumers:	Not applicable
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

15. Exposure Scenario	
1. Use of citric acid agricultural applications. Industrial, professional & consumer	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	01. Agriculture, forestry, fishery
	03. Industrial uses: Uses of substances as such or in preparations/mixtures at industrial sites
	21. Consumer uses: Private households (= general public = consumers)
	22. Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Chemical product category (PC):	08. Biocidal products (e.g. Disinfectants, pest control)
	12. Fertilizers
	21. Laboratory chemicals
Process category (PROC):	03. Use in closed batch process (synthesis or formulation)
	05. Mixing or blending in batch processes for formulation of preparations/mixtures and articles (multistage and/or significant contact)
	08a. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
	08b. Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
	10. Roller application or brushing
	11. Non industrial spraying
	14. Production of preparations/mixtures or articles by tableting, compression, extrusion, pelletisation
	15. Use as laboratory reagent

	19. Hand-mixing with intimate contact and only PPE available
Article Categories [AC]:	02. Formulation of preparations/mixtures
Environmental release category (ERC):	04. Industrial use of processing aids in processes and products, not becoming part of articles
	8b. Wide dispersive indoor use of reactive substances in open systems
	8d. Wide dispersive outdoor use of processing aids in open systems
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills. Minimise manual handling.
Engineering control measures:	Local exhaust ventilation. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Industrial professional - ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area; good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Users to specify
Service life of substances in articles:	Users to specify
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated. Precautions against dust explosion and irritation caused by dust inhalation.
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Good hygiene and housekeeping
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Short term exposure during application. Use of PPE will to minimise handling and contact.
Consumers:	Short term exposure during application.
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals. They must also ensure the substance is in compliance with directives and regulations concerned with the placing on the marketing of pesticidal

	products
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16. Exposure Scenario	
1. Use of citric acid in medical devices. Industrial & consumer	
2. Processes and activities covered by the exposure scenario	
Sector of end use (SU):	03. Industrial uses: Uses of substances as such or in preparations/mixtures at industrial sites
	20. Health services
	22. Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Chemical product category (PC):	20 Products such as ph-regulators, flocculants, precipitants, neutralization agents
Process category (PROC):	01. Use in closed process, no likelihood of exposure
Article Categories [AC]:	07. Industrial use of sub-stances in closed systems
Environmental release category (ERC):	8d. Wide dispersive outdoor use of processing aids in open systems
3. Operational conditions of use	
Control parameters:	Precautionary measures against electrostatic discharge to be taken. LEV and respiratory protection to be taken in areas where workers may come into contact with dust. Implement basic standards of occupational hygiene.
Duration and frequency of use:	Users to specify
Maximum amount per time or activity:	Users to specify
Other operational conditions of use:	Avoid splashes and spills. Minimise manual handling.
Engineering control measures:	Local exhaust ventilation. Exposure limit values: Not known
Other protective equipment:	Good hygiene and housekeeping
Respiratory protection:	Required where ventilation is insufficient or exposure is prolonged
Hand protection:	Rubber or PVC gloves
Eye protection:	Wear safety goggles or face shield. Industrial professional - ensure eyewash and showers are in the proximity to workstation location.
Other information:	Avoid contact with the substance or contaminated objects, Ensure regular cleaning of equipment and work area; good personal hygiene, staff training and management/supervision are in place.
4. Physical form of substance / preparation / mixture or article	
Information on basic physical and chemical properties:	Solid, crystalline, acidic as a liquid
5. Product specification	
Physical form of the product:	Part of a preparation can be a liquid or solid.
Concentration of substance in preparation / mixture or article:	Users to specify
Service life of substances in articles:	Users to specify
6. Risk Management Measures	
Occupational exposure controls:	Keep area well ventilated. Precautions against dust explosion and irritation caused by dust inhalation.
Environmental Exposure Controls:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. The substance is biodegradable, has a low Kow and is not expected to bioaccumulate.
7. Consumer use:	Good hygiene and housekeeping
8. Waste management measures	
Description and information on safe handling of surplus or waste:	Neutralise before treatment in a sewage treatment plant. Disposal untreated waste should be in accordance with local, state or national legislation.
9. Exposure assessment	
Human exposure prediction:	
Workers:	Use of PPE will to minimise handling and contact.

Consumers:	Good hygiene and housekeeping
Method:	Not applicable
Exposure estimation:	Not known
Secondary Poisoning:	Not expected
Indirect exposure to humans via the environment:	Not expected
10. Other information	
Control parameters:	Refer to the eSDS
Method to check compliance:	Management/supervision to check that the RMMs in place are being used correctly and OCs followed. Ensure staff and workers receive adequate training with regular updates in the handling of chemicals

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recall procedure available	Yes	
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QUALITY SYSTEMS		
ISO 9001	Yes	Yes
ISO 14001	Yes	Yes
ISO 22000	Yes	Yes
FSSC 22000	Yes	Yes
GMP+ -feed	Yes	Yes
OHSAS18001	-	Yes
ESAD	Yes	Yes
other	-	AEO